

SINCE 1946

BEARING HOUSINGS | PILLOW BLOCKS | ACCESSORIES



PRECISION HOUSING FOR  
**FRICTIONLESS  
MOTION**

**PRODUCT  
PORTFOLIO**



# INTRODUCTION

**Built on Trust. Driven by Precision. Since 1946.**

Every enduring legacy begins with a single step. For **Masta Bearing Housing Pvt. Ltd.**, that journey started in 1946 with just two drilling machines, a conventional lathe, and firm commitment to quality craftsmanship.

What began as a modest workshop has evolved into one of India's most trusted manufacturers and exporters of **Plummer Blocks (Bearing Housings)** and related accessories. Over nearly eight decades, MASTA has grown alongside the industries it serves, continuously embracing new technologies while remaining true to the values that shaped its foundation—precision, reliability, and integrity.

From the establishment in Ahmedabad, Gujarat, MASTA operates modern, environmentally responsible greenfield foundries equipped with advanced **Green Sand Moulding** and **No-Bake Resin Sand** processes. Every investment in technology reflects the company's commitment to sustainable manufacturing with energy, efficiency, emission reduction, operational excellence, and consistent product quality.

Today, a state-of-the-art manufacturing facility spread across 2.5 acres produces more than

12,000 metric tons of castings and 360,000 numbers of bearing housings every year. Behind these numbers lies a disciplined manufacturing culture where engineering expertise, stringent quality standards, and attention to detail come together to deliver products trusted in demanding industrial applications.

Proudly contributing to India's "**Make in India**" vision, MASTA has built a growing global footprint through a strong distribution network serving OEMs, distributors, end users across international markets. Decades-long customer relationships and an expanding network of channel partners reflect a reputation earned through consistent performance rather than promises.

At MASTA, progress is measured not only by production capacity but by the confidence customers place in every product that carries the MASTA name. Guided by experienced leadership and empowered by a dedicated team, the company continues to move forward with a clear purpose—to engineer dependable solutions, uphold the highest standards of quality, and create lasting value for industries around the world.

**Nearly eight decades of engineering excellence.  
One enduring promise: Quality you can trust on.**





# THE STRENGTH BEHIND EVERY INDUSTRY



# The features

that make us market leaders



Manufacturing Facility  
- Modern Foundry  
- CNC M/C shop equipped  
with advance technology



Quality Control



Customization Support



Global Export



Technology Innovation



Clients Satisfaction



Efficiency & Reliability



After Sales Services  
& Technical Support



- M** In MASTA every process and activity is formed with specific attention to conserve environment, which is prime duty of every employee.
- M** Our Human Resource Department is active to continuously maintain safety and health norms in the company.
- M** Entire MASTA team work as a MASTA family in a cordial atmosphere in the workplace.

[www.mastagroup.com](http://www.mastagroup.com)

#### Certifications

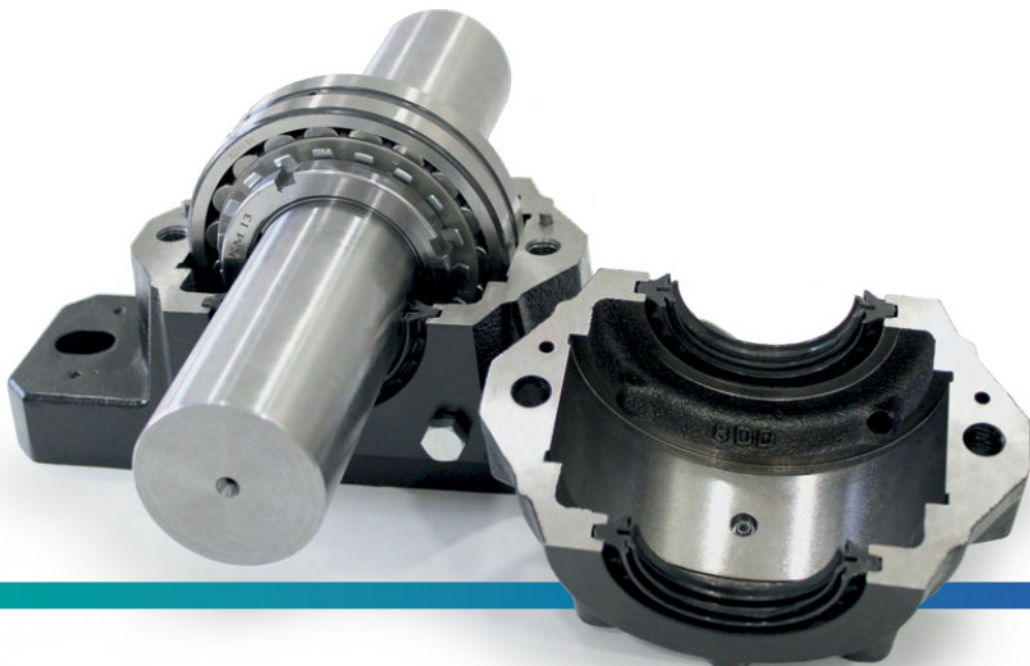


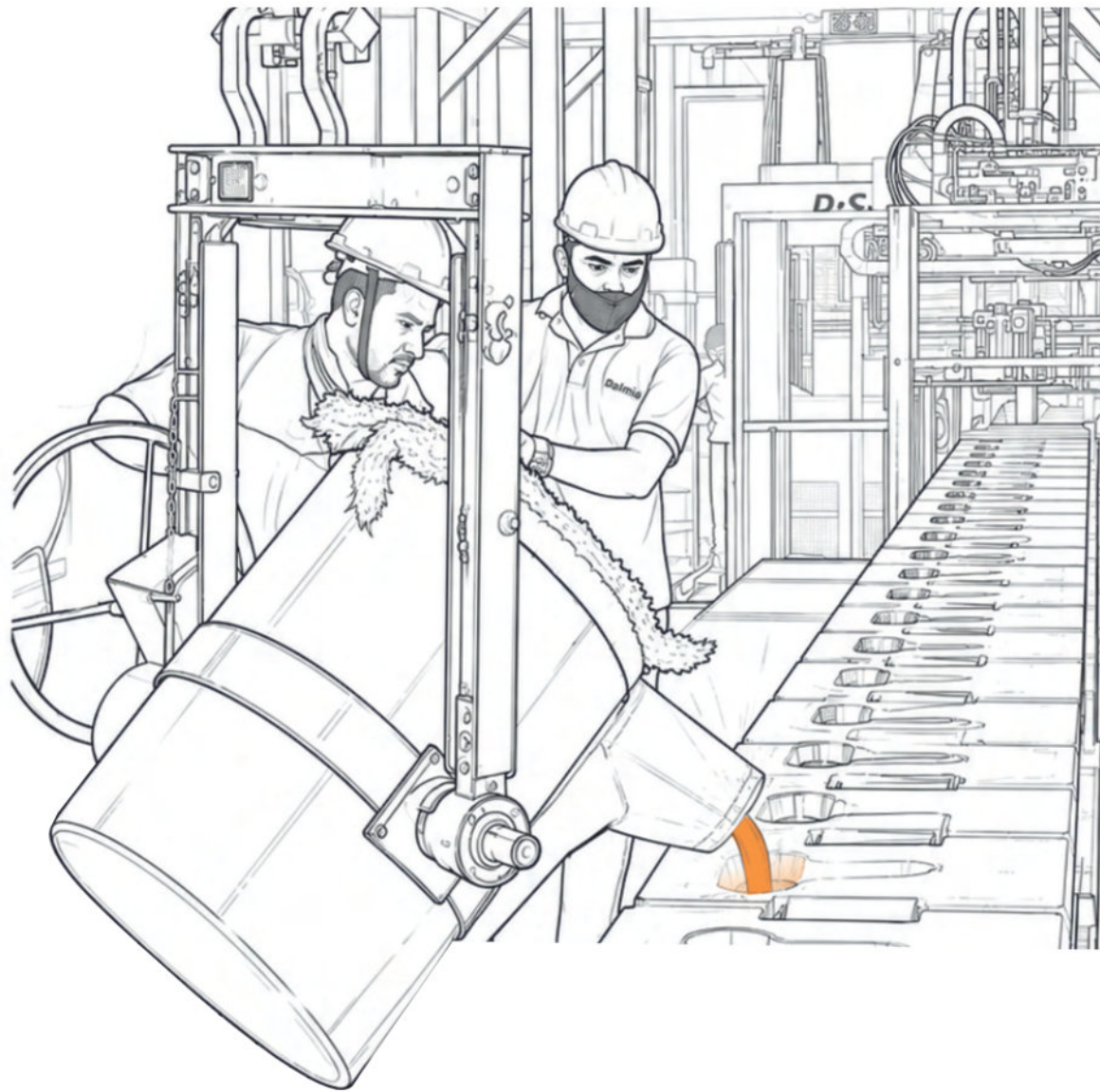
ISO 9001 | 45001 | 14001

# In-House Machining

## Manufacturing Capability

- We produce patterns and tooling on VMC machines with help of 3D models
- With complete in-house machine shop set-up, which produce 30,000 Nos. various sizes of Plummer Block per/month.
- For facing and drilling operation, we have Vertical Machining Centres.
- Bearing and Grooving operation has been done on CNC Turning Centres.
- Large housings and special application products we have HMC – Horizontal Machining Centre and CNC Boring machine.
- For fast moving and heavy-duty application machined on VTL - Vertical Turret Lathe.
- Reciprocate surface grinding machine for better surface preparation
- For Bearing operation Dia 1000mm to 4000mm, we have conventional VTL and floor boring machine.





Various castings can be produced in Graded Cast Iron, Ductile Iron / S. G. Iron, Cast Steel, Manganese Steel, Hi-Chrome and Alloy Steel.

- Melting capacity of Masta group consists of CI & SG Iron 1300 M.T per/month
- For Cast Steel, Manganese Steel and other ferrous metal 400 M.T per/month
- Masta Foundries having capacity to produce 20,000 M.T metal annually

# Masta Casting

## DISA High Pressure Moulding Line

Green sand foundry



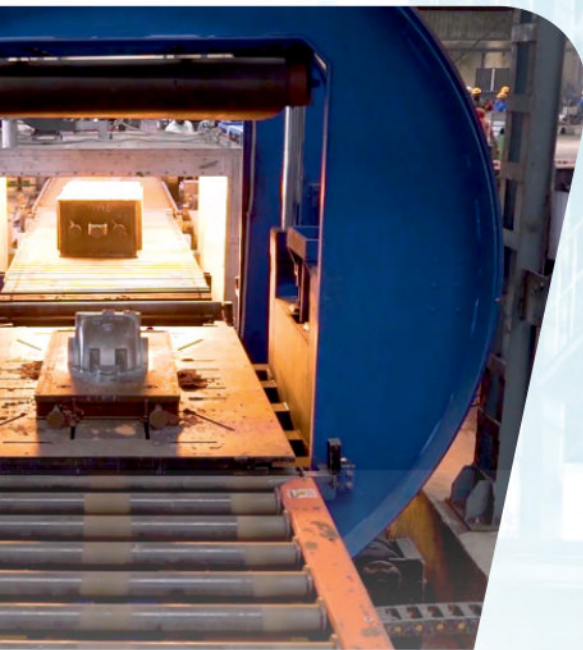
### THE PROCESS



| Type                          | Description                                               | Components Weight     | Mould Size         |
|-------------------------------|-----------------------------------------------------------|-----------------------|--------------------|
| Fully Automatic Moulding Line | DISA MATCH 20/24 Flaskless High Pressure Moulding Machine | 1 Kgs. To 50 Kgs.     | 610 x 510 x 200    |
| Semi Automatic                | ARPA 300                                                  | 3 Kgs. To 60 Kgs.     | 750 x 460 x 150    |
|                               | ARPA 450                                                  | 10 Kgs. To 140 Kgs.   | 940 x 550 x 200    |
| Auto. Loopline                | Rollover Closing Machine                                  | 140 Kgs. to 1500 Kgs. | 1300 x 1900 x 1000 |

# Masta Alloy Omega Type Roll-Over Fast Loop Line

Resin Sand Foundry



## T H E P R O C E S S

### Masta Casting: Installed Capacity 12k M.T

- DISA Match C20/24 Fully Automatic (HPML)
- DISA Sand Plant With Sand Multi Controller (SMC)
- Speed Up To 120 Moulds Per Hour
- Automatic Weight and Jacket Transfer System
- Shot Blasting And Fettling Facilities
- Dual chamber automatic cold core shooting machine

### Masta Alloy Casting: Installed Capacity 7k M.T

- No-Bake Foundry For Large Size Components
- Fully Automatic Roll Over Machine
- Infra-Red Mould Oven
- Per Hour – Mould Box. Capacity 10Nos.
- Fettling Unit With The Capacity: 600 M.T With Shot Blasting Machine, Swing Frame Grinders
- Sand pit equipped with pneumatic vacuum system

# Quality Parameters

## Quality Control & Assurance

With advanced CMM inspection capability, MASTA maintains high standards of accuracy and reliability in component manufacturing. The first sample of every production batch is inspected on the CMM to verify dimensional accuracy and ensure process consistency before full-scale production commences. Our measurement process supports defect prevention, improves process stability, and ensures every component meets the required dimensional and geometric specifications.

## Sand Testing Lab

Our sand testing laboratory controls the quality of sand and mould, which ultimately results in excellent aesthetic and quality of casting. The laboratory is equipped with compressive strength tester, permeability tester, rapid moisture testing, mould hardness tester, compactness tester, and sand sieves.

## Material Testing Lab

Our Quality Laboratory is equipped with in-house Material property testing and non-destructive testing facility to ensure soundness and correct quality parameters of material, such as Tensile testing, Impact testing, metal hardness testing machines, Immersion type CE Meter and Digital optical pyrometer to check metal temperature during metal pouring.

## Olympus GX53 (Inverted microscope for micro structure analysis)



We are equipped with the OLYMPUS GX53 advanced metallurgical microscope combined with OLYMPUS stream image analysis software for precise quality inspection of microstructure. It observes high-resolution imaging, clear and sharp images, microstructure evaluation, and defect detection, streamlines the inspection process from observation to image analysis and reporting.

## AMETEK SPECTRO SPECTROMAXx for chemical analysis



Our quality control laboratory is equipped with the AMETEK SPECTRO SPECTROMAXx (LMX10), a German-engineered Optical Emission Spectrometer (OES) globally recognized for its precision. It analyses up to 32 elements with high accuracy, enabling real-time verification of molten metal chemistry during the pouring process. This ensures consistent product quality, process reliability, and compliance with customer specifications.



# CMM

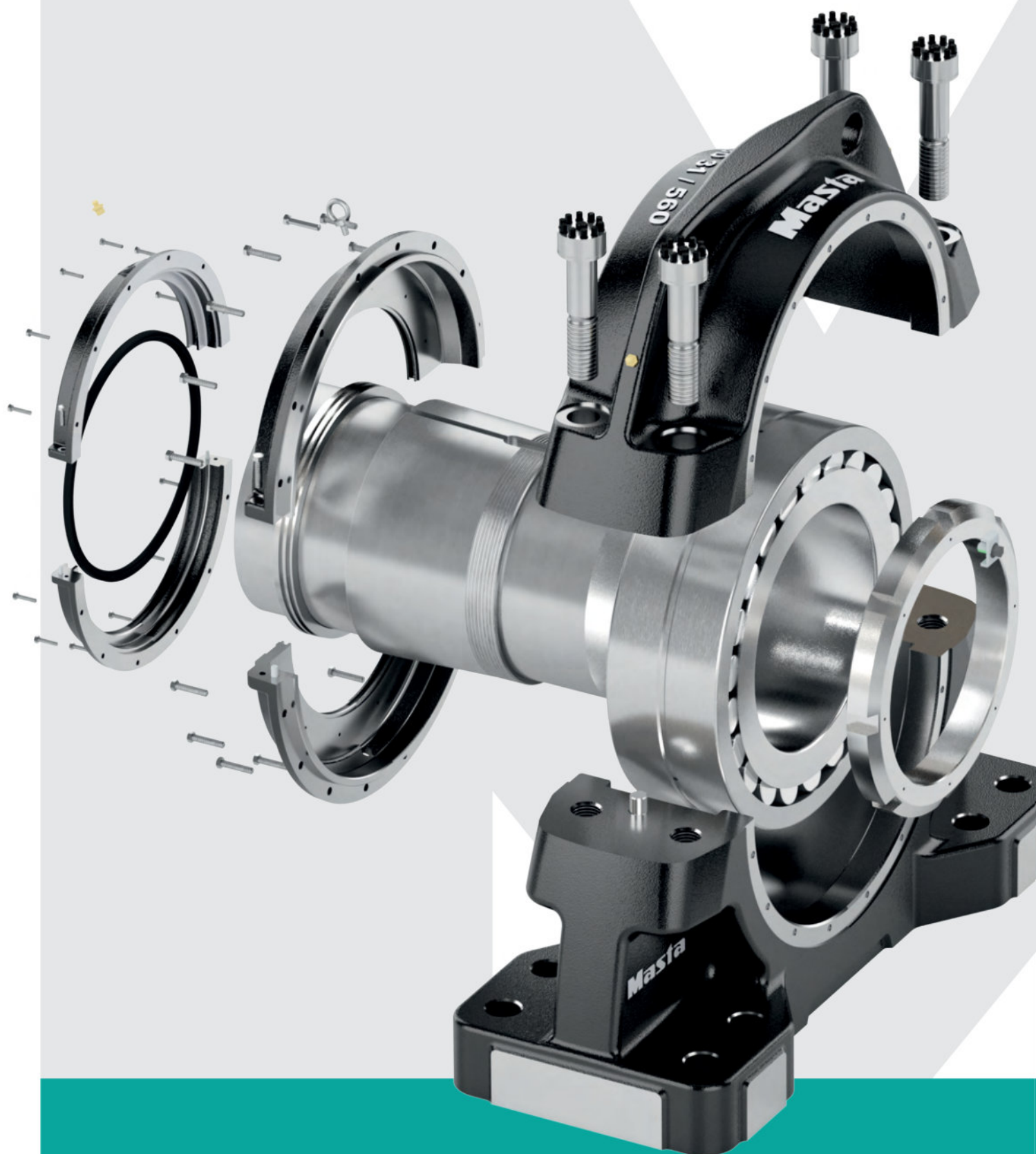
Coordinate Measuring Machine

MASTA utilizes Hexagon GLOBAL Lite CMM technology for precision measurement and quality verification of machined components. Our CMM inspection process ensures accurate dimensional control and compliance with GD&T requirements according to customers' drawings and specifications.

## Key Capabilities

- Precision dimensional inspection of machined and engineered components.
- Verification of critical dimensions, bore locations, and component geometry.
- Complete GD&T evaluation, including position, flatness, parallelism, perpendicularity, and concentricity.
- Generation of detailed inspection reports for quality assurance and traceability.
- Detection of manufacturing variations through accurate measurement analysis.
- Ensuring consistent quality and process control for customer requirements.





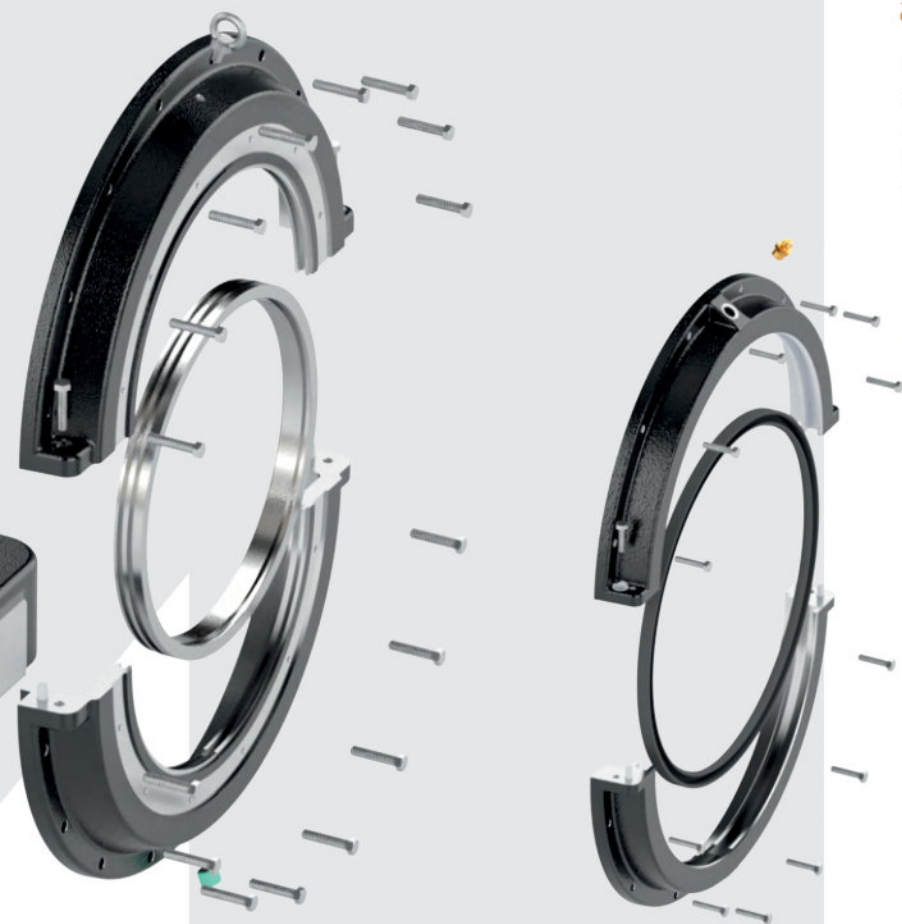


## Engineered For Precision, Built For Excellence

Our fully automated CNC manufacturing facility delivers exceptional accuracy, repeatability, and reliability. Every component is machined, inspected, and assembled with minimal human intervention, ensuring world-class quality and consistent performance.

Experience the accuracy of  
100% in-house, state of the  
art manufacturing facilities.

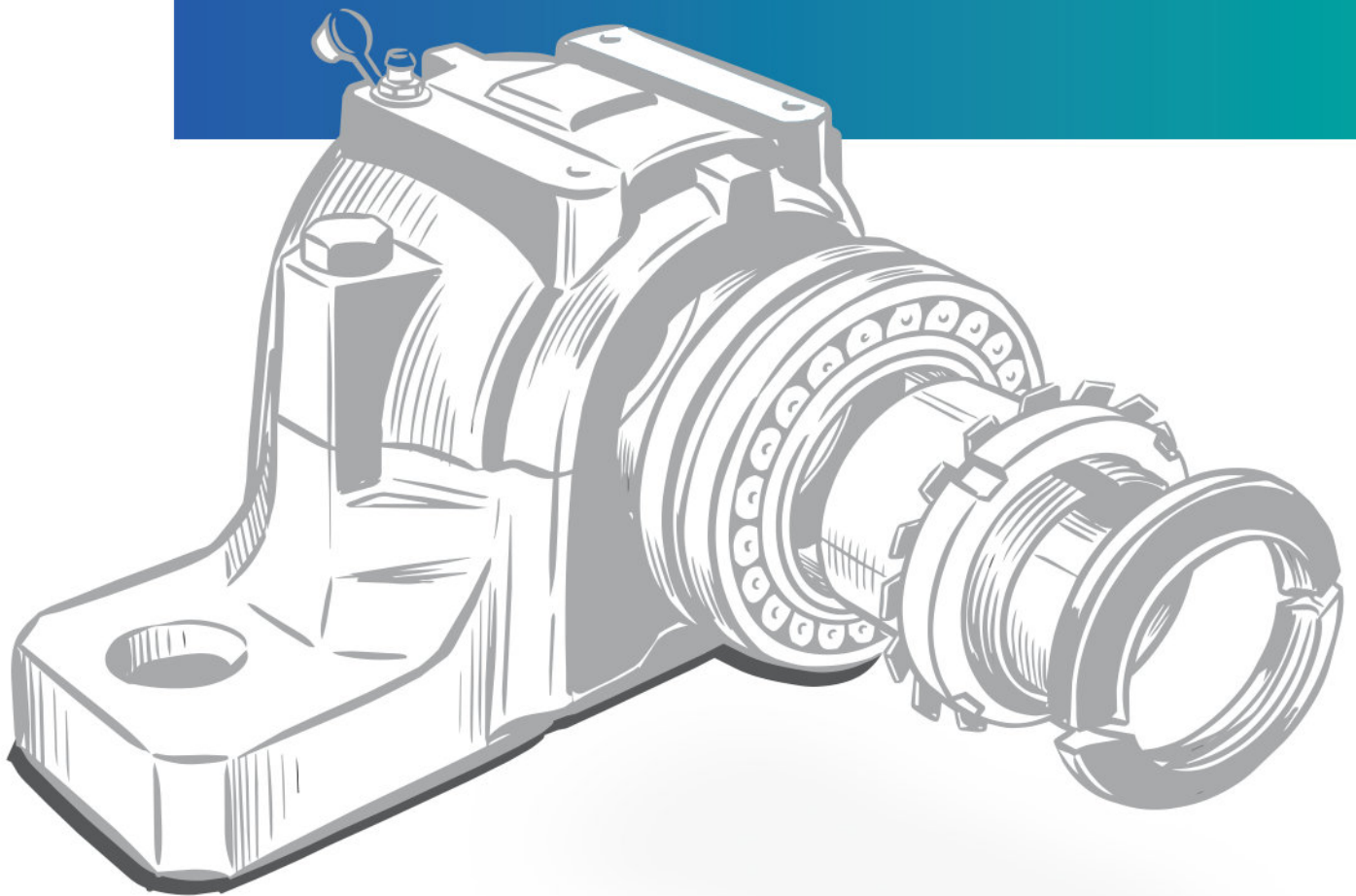
Every bearing housing we produce undergoes a strict sequence of process backed by fully automatic hydraulic fixtures and specially designed tools which ensure perfect dimensional stability and surface finish.



Powering Performance Through Seamless Rotation

# Product Range

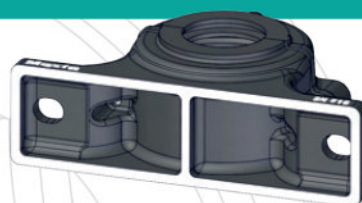
## Bearing housing





## SN Series

- Dimensions as per International standard ISO 113.
- Simple construction, hollow base with one rib.
- Only felt seal can be used.
- Suitable for light load and moderate speeds grease lubrication, like in conveyors.
- Suitable for shaft sizes: 20 mm to 140 mm.



Base Construction with one Rib



## SNA Series

- Enhanced version of SN series makes it better design. Provision for drain plug.
- Base with one thick rib and round corners for dowelling.
- Four types of seal can be used: Felt seal (TC), Four Lip seal (TL), V Seal (TA) & Labyrinth seal (TS) Taconite Seals (TSND).
- Suitable for comparative heavier load and speed, grease lubrication, like in conveyor and light fan application.
- Suitable for shaft sizes: 20 mm to 140 mm.

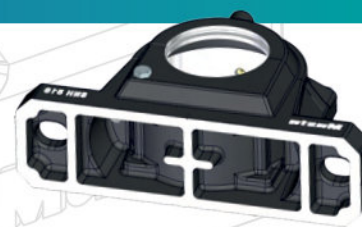


Improved Base construction with one thick Rib



## SNH Series

- Versatile design with flat base, and sides, provision for oil inlet, drain plug, connection for vibration and temperature probe on order.
- More sturdy base with crossed rib at centre & two ribs in the bottom give more load carrying capacity.
- All types of seal can be used, TC, TL, TA, TS, TSND Taconite.
- Taconite seal can also be used.
- Suitable for higher load and speeds grease & oil lubrication, heavier application having vibrations.
- Suitable for shaft sizes: 20 mm to 140 mm.



Sturdy base with Crossed Rib



## SNL Series

- Latest and universal design having all features of previous series; added with flat base, and sides, provision for oil inlet, drain plug. Connection for vibration and temperature probe on order.
- More sturdy base with crossed rib at centre & side ribs in the bottom increased load carrying capacity.
- All types of seal can be used, TC, TL, TA, TS, Taconite seal can also be used.
- Suitable for heavier load and speed; grease and oil lubrication, best choice for application with temperature, vibrations, like in industrial fan.
- Suitable for shaft sizes: 20 mm to 140 mm.

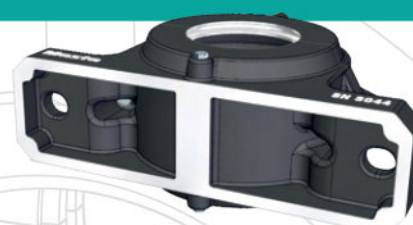


Sturdy base with Crossed Rib



## SN 30 Series

- SN 30 is stronger version in the SN series.
- Increased load carrying capacity to suit bearing of 230 series.
- Normally felt seal is used and additional V Ring seal can be mounted. Labyrinth seal can be fitted as per application.
- Suitable for heavy load, designed for grease lubrication with provision for grease inlet and drain.
- Suitable for shaft sizes: 110 mm to 260 mm.



Sturdy base with Single Thick Rib



## SAF Series

- SAF series is suitable for heavier radial load and shock load.
- It has extra heavy base.
- Normally Triple Seal (LER) is used. For dusty environment Taconite Seal (TER) is used.
- Suitable for very heavy load and severe application like cement and steel, used with grease lubrication.
- Suitable for shaft sizes: 20 mm to 200 mm supplied on order.



Sturdy base with Single Thick Rib

**Note:** SAF series is an inch series design and shaft sizes in inch is normally available.

## LARGE SNL Series



- SNL LARGE series is designed for heavy duty.
- It has very strong base.
- Bearing of series 231,230,222,223,232,c30,c31,c22 can be fitted.
- Labyrinth seal with O cord is used Taconite seal is also used.
- Suitable for Heavy load and severe application like Cement, Mining, Steel, material handling etc.
- Grease and Oil lubrication.
- Suitable for shaft sizes: 150 mm to 530 mm.
- Bearing Housings are supplied for taper bore with adapter/withdrawl sleeves or bearing with straight bore.

## SD Series



- SD series is a heavy duty bearing housing.
- It has very strong base, some design are provided with Rib un till at sides base for added strength.
- Range of Bearing series 231,230,222,223 can be fitted in SD series.
- Labyrinth seal with O cord is used.
- Suitable for Heavy load and severe application like Cement, Mining, Steel, Material Handling etc.
- Grease lubrication with provision for grease inlet and drain.
- Suitable for shaft sizes: 150 mm to 400 mm.
- Bearing Housings are supplied for taper bore with adapter/withdrawl sleeves or bearing with straight bore.

## SDAF Series



- SDAF series is extension of SAF series and have robust construction suitable for heavy impact and thrust loads.
- It has extra heavy base.
- Normally Triple Seal (LER) is supplied. Also Taconite (TER) seal is available.
- Suitable for very heavy load and severe application like cement and steel, used with grease or oil lubrication.
- Suitable for shaft sizes: 68.26 mm to 222.25 mm. (Inch Size Shaft)

**Note:** SDAF series is an inch series design and shaft sizes in inch is normally available. It's equivalent millimetre size holes in laby seals can be provided on order.

## SNLN Series



- SNLN 3000 Series is horizontally split type bearing housing which has advantage like ease during maintenance and also ease while changing of bearing.
- Diameter 110 mm to 260 mm is the limiting range for use of 23,000 series bearing with adapter sleeve.
- SNLN Housings are suitable only for grease lubrication. A drain hole is provided to remove old grease during maintenance.
- Conveniently one or two grease nipples are provided on top for relubrication. Sensors for condition monitoring, (online vibration and temperature measurements) can be fitted as required.

## SOFN Series



- Provision of water cooling coil to cool down the oil temperature can be provided on order
- Provisions for condition monitoring systems such as RTD and VMS can be given
- SOFN series is design for heavy load high RPM and continuous application. It is principally Oil Lubricated type.
- It is horizontally split type with two end covers on two sides. It has very strong base to carry load in radial, axial and inclined direction.
- Oil Splash lubrication is provided in housing. For high speed and high temperature service external oil lubrication is possible.
- Grooved Sealing Collar is used to prevent any oil leakage.
- Suitable for -Industrial Fan application and popular in Cement, Mining, Steel, Power, Oil and gas application etc industries.
- Suitable for shaft sizes: 50 mm to 280 mm.

## LOE Series



- Provision of water cooling coil to cool down the oil temperature can be provided on order
- LOE series has similar construction as that of SOFN series.
- Dimension and design have minor changes. It is also used for heavy load high RPM and continuous application and Oil Lubricated type.
- It is horizontally split type with two end covers on two sides. It has very strong base to carry load in radial, axial and inclined direction.
- Oil Splash lubrication is provided in housing. For high speed and high temperature service external oil lubrication is possible.
- Grooved Sealing Collar is used to prevent any oil leakage
- Suitable for -Industrial Fan application and popular in Cement, Mining, Steel, Power, Oil and gas application etc industries.
- Suitable for shaft sizes: 50 mm to 240 mm.
- Provisions for condition monitoring systems such as RTD and VMS can be given

## SBD / BND Series



- SBD / BND series is a one-piece housing without any split in between. On two sides there are two covers.
- It has very stronger base and external thick rib to connect base.
- SBD / BND series is designed to take load acting in right angle to foundation support.
- Axial Labyrinth seal is used in this type.
- Suitable for heavy load in multiple directions, and grease lubrication. It is preferred in mining industry, heavy duty conveyor belt pulleys, wagon tippler and steel industry.
- Suitable for shaft sizes: 90 mm to 400 mm.

## THD / SPA Series



- THD series is a one-piece housing without any split in between. On two sides there are two covers.
- SPA series is similar design to that of THD series, and they are interchangeable.
- At one end fork arms are provided to facilitate fitment of anchor pin of take up application.
- Axial Labyrinth seal is used in this type.
- Suitable for heavy pulling load in multiple directions. It is used in take up pulley for conveyor belt tensioning application. It has grease lubrication.
- Suitable for shaft sizes: 50 mm to 530 mm.
- The housing are guided on rail guides between the frames.
- Housing are made for closed rail guide as well as open rail guide.

## SDG Series



- SDG series is large heavy duty housing. It is extremely reliable design for heavy load application and hence widely used. It is split type with a cover on one side. Its base construction is very strong with crossed ribs.
- Housing feet has machined pads on two sides for proper alignment while mounting.
- Labyrinth seal is used. Supplementary felt seal is provided.
- Additional V seal can be used.
- Suitable for heavy duty with continuous application and grease lubrication. It is preferred in mining industry, cement, and steel industry.
- Suitable for shaft sizes: 125 mm to 710 mm.
- Housings are designated depending on the material of construction as under:

| Housing in   | Designated as |
|--------------|---------------|
| Cast Iron    | SDGC          |
| Ductile Iron | SDGD          |
| Cast Steel   | SDGS          |

## SDJ Series

Sturdy base with Crossed Rib



- SDJ series is extension to SD designed to carry very heavier loads.
- It has very strong base and external thick rib to connect base adds to its capacity to carry axial loads also.
- With standard Labyrinth seal with O cord is used.
- Suitable for Very Heavy load and severe application like Cement, Mining, Steel, Normally Grease lubrication.
- Suitable for shaft Sizes: 320 mm to 450 mm.

SDJ 3172

## Flanged Series

FNL & I-1200

### SQUARE FLANGE Series

- Triangular Flange wall mounting housing are available up to 55mm dia shaft.
- For 60mm and above shaft square flange housing are supplied.
- For bearing with extended shaft collars, bearing Housing Series - I-1200 are supplied.



### TRIANGULAR FLANGE Series

- Triangular and Square flanged bearing housings are suitable for self aligning ball bearings of 1200k, 2200k and spherical roller 22200k bearings with adapter sleeves.
- Closed end housings are designated as A and through shafts are B type.



# Selection Of Appropriate Seal For Bearing Housing

## IMPORTANCE

For efficient working of a bearing housing, its seal plays a very important role. A few main benefits of seal are:

It protects bearing and helps in increasing life of a bearing by preventing ingress of dirt, moisture and foreign particle which can enter in housing and spoil the quality of lubricant.

Also works as barrier to lubricant leaking flowing out of the bearing housing during rotation of shaft and bearing.

It increases the life of bearing and provides trouble free rotation of bearing and assembly.

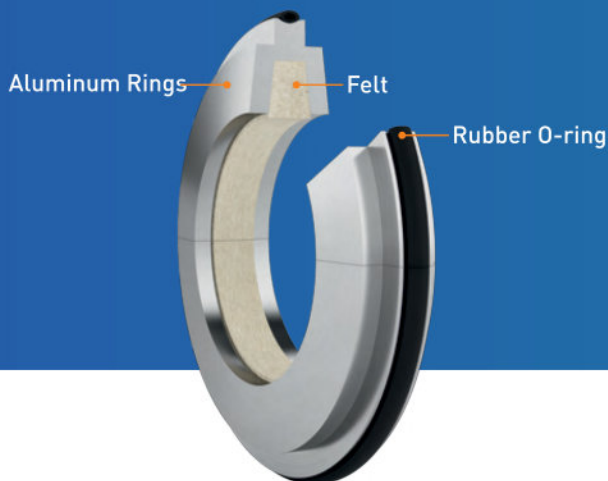
Hence it is very important to select and use appropriate and efficient seal for a bearing housing. Wrong seal can prove very hazardous for bearing and assembly.

## PARAMETERS FOR SELECTION OF A SEAL

In general, the following parameters are required to be considered while selecting a seal:

1. Type of Lubricant (Grease or Oil)
2. Operating Speed (i.e. Peripheral Speed of shaft in meter/sec)
3. Possible level of contamination at site
4. Possibility of misalignment of shafts with reference to housing
5. Operating temperature of bearing
6. Environmental temperature of surrounding
7. Type of service, continuous (round the clock) or intermittent (periodic)
8. Environmental condition, presence of moisture, humidity, dusty atmosphere, fine particle in air (like in coal mines, cement plant or metal chips in steel plant and rolling mills) etc.
9. Possibility of splashing of water or liquid on housing assembly
10. Outdoor application or indoor application
11. Exposure to direct Sun light and heat
12. Ease of maintenance required and frequency of possible plant shutdown for maintenance.

## SEAL Selection



### FELT SEAL (FS/TC)

There are two versions.

- a Felt Strip, FS:
- b Felt held in Aluminum Half Ring, TC with O'Cord
- c Felt seal is simple and very effective for general applications. It is a contact type seal which rubs on the shaft.

Applicable temperature range for felt seal is  $-40^{\circ}\text{C}$  to  $+100^{\circ}\text{C}$ .

### Material Thermoplastic Elastomer



### FOUR LIP SEAL (TL)

The Four Lip seal has four lips to control leakage of lubricant. It is made from a special thermoplastic elastomer, which provides required flexibility along with rigidity for its operation. TL Seals are in half rings for easy installation.

For Four Lip seal, the limiting temperature range is between  $-40^{\circ}\text{C}$  to  $+100^{\circ}\text{C}$ . Suitable for peripheral speed of 13 meters/second.

### V RING SEAL(TA)

V Ring Seal is composed of one V Ring of neoprene/nitrile rubber and a round steel sheet sealing washer which is vulcanized with rubber. The size of this washer sheet fits well into the sealing groove in the bearing housing. And the V Ring seal sits tightly on the shaft, whereas its lip securely touches the steel sheet

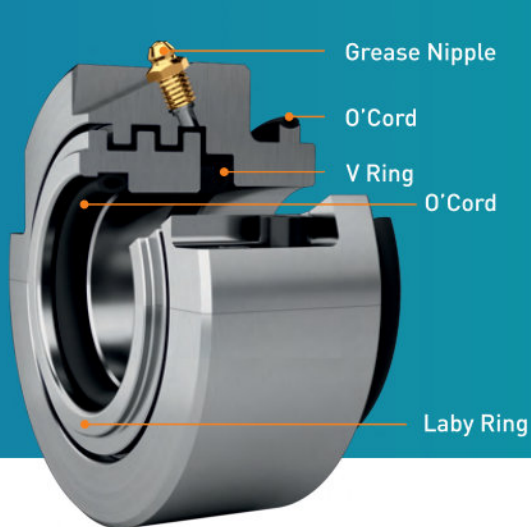
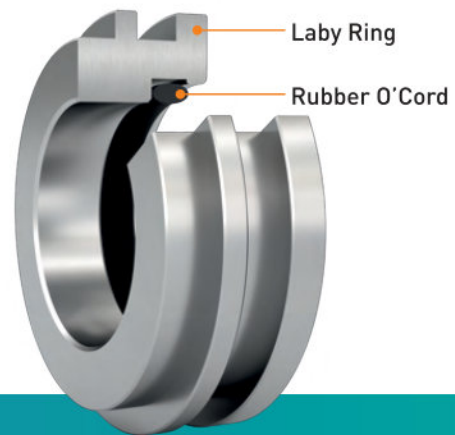
The limiting temperature range while selecting V Ring seal is  $-40^{\circ}\text{C}$  to  $+100^{\circ}\text{C}$ . Suitable for peripheral speed up to 7 meters/second



### LABYRINTH SEAL(TS)

Labyrinth seals are very efficient and reliable one for the application where higher speed as well as higher temperature is the criteria. Labyrinth seal is basically metallic ring seal having two rectangular shape steps arranged radially on its outer diameter. The inner step of seal groove in the housing and the steps of Labyrinth seal form a gap when assembled. These gap forms a labyrinth where in grease is filled for free movement as well act as barrier for lubricant from the housing.

Labyrinth seal can be selected for operating temperature from  $-50^{\circ}\text{C}$  to  $+200^{\circ}\text{C}$  suits any speed.



### TACONITE SEAL

#### RADIAL TACONITE SEAL

It has one non rotating ring which is supported in housing. A Radial Labyrinth seal sits on the shaft held fit by using O'Ring. Its radial steps fit well inside the groove of non-rotating ring. In between the two, a V Ring seal is inserted.

Peripheral speed up to 12 metres/second. Operating temperature from  $-40^{\circ}\text{C}$  to  $+100^{\circ}\text{C}$ .

#### AXIAL TACONITE SEAL (TNC)

The other version of Taconite seal is having Labyrinth stages arranged axially instead of radially. It is re-lubricated through lubricating holes and grease nipple fitted in the housing cap.

For Axial Taconite seal, the limiting operative temperature range from  $-40^{\circ}\text{C}$  to  $+250^{\circ}\text{C}$ .

# BEARING SLEEVES

## Adapter Sleeves & Withdrawal Sleeves

- Sleeves are manufactured on CNC machine to required accuracy and concentricity.
- Dimension of Sleeves, lock nut and lock washers are in accordance with international standard ISO 113.
- Tolerance grades are strictly maintained to ensure correct fitment of sleeves with bearing.
- Series available are: H, HE, HA, OH, AH, AOH, Locknuts series: KM, HM, Lock washers series MB, MS.
- Hydraulic Adapter Sleeves OH and Withdrawal Sleeves AOH are manufactured with precision for allowing use of hydraulic system.



# Customised Large Sized Housing



## Bearing Housing Suitable for Mining Industry

|                    |                    |
|--------------------|--------------------|
| MSD 31/560         | BND 230/800        |
| Weight : 3.2 MT.   | Weight : 3.4 MT.   |
| Shaft Dai. : 530mm | Shaft Dai. : 750mm |
| Bore Dia. : 920mm  | Bore Dia. : 1150mm |

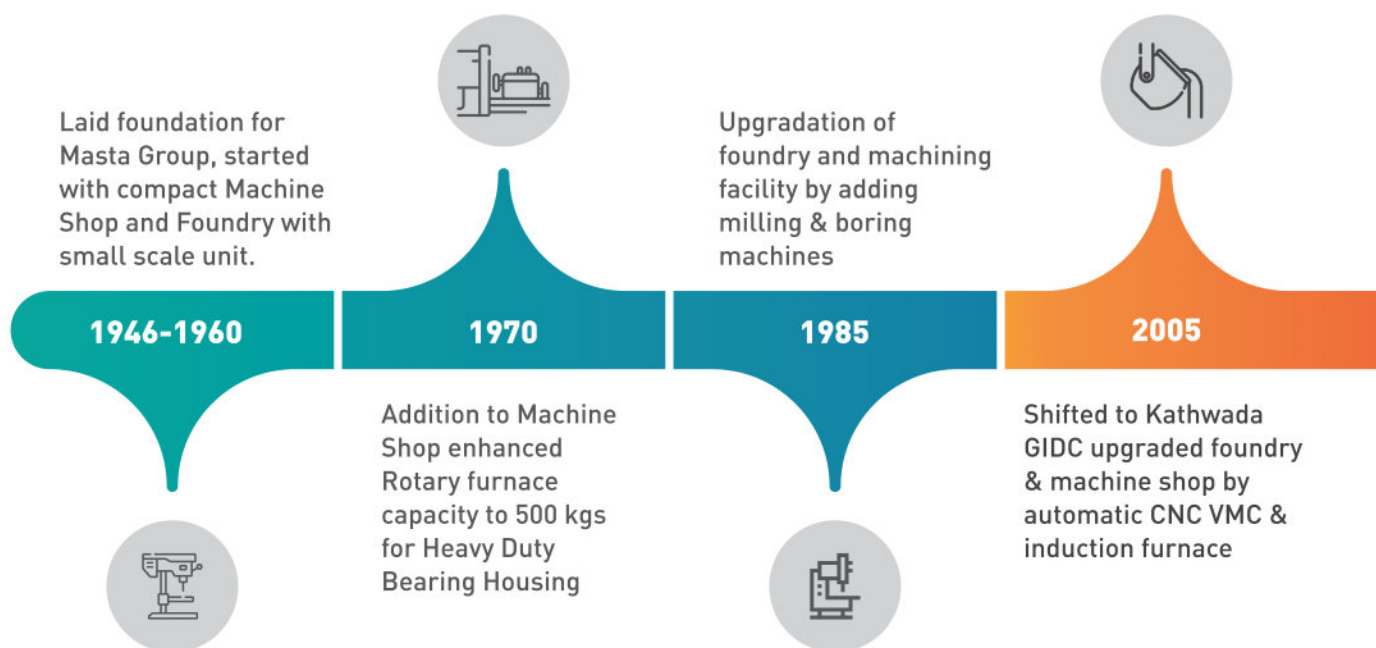
- Axial Bearing Housing of various sizes From 100mm to 280mm dia. Shaft used in power plants.
- Single piece bearing housings for wagon tippler suitable for 460mm shaft.
- Oil lubricated bearing housing SOFN 256 Suitable for 280mm dia. shaft.

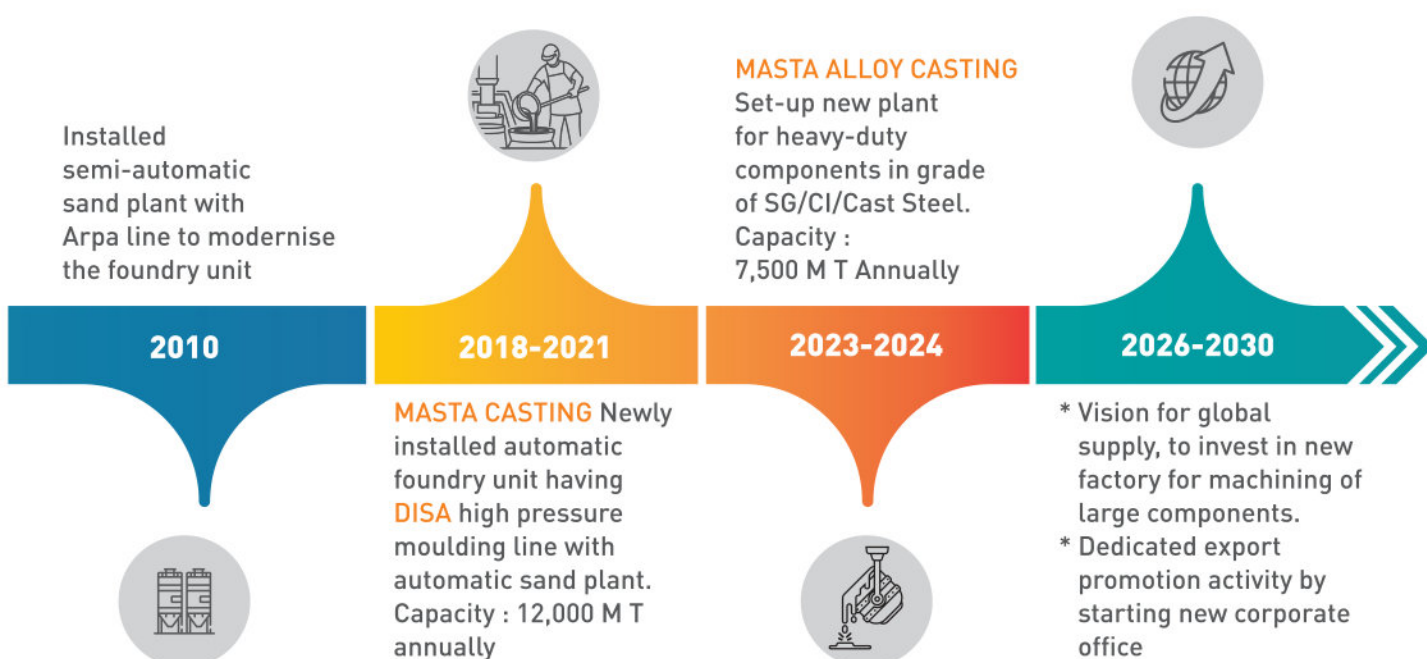
## Special Non Standard Housing Range

Water jacketed housing | Water cooled housing | Twin bearing housing | Cartridge type housing  
Housing with split taconite seal | Housing with screwed end cover

# Our Journey

Over three generation during last 80 years, MASTA empire is owned by honest and hard working family which resulted into constructive development year after year...





# Valued Clients

## in various sectors

| Cement Industry                                                                     | Steel Industry                                                                      | Power Industry                                                                        |
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| Fan Industry                                                                        | EPC & Projects                                                                      | Export Customers                                                                      |
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# Our export spread over countries



## MASTA BEARING HOUSING PVT.LTD

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CORPORATE VIDEOS

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